CREST**CHEMICALS**

Description

Crest CAE-2 is an off-white powdered product that is used at low concentrations to remove oxides and etch aluminum alloys. Do *not* use on castings. Crest CAE-2 can be used in a dip immersion or spray process to provide a uniform etched surface.

- » Contains biodegradable detergents to form a small foam blanket to keep the etchant smell down.
- » At the recommended concentrations, the etch rate is 0.05 ml. per minute.
- » Etching produces a surface finish not exceeding 120 RMS.

Method of Use

Application Methods

- » Immersion
- » Spray

Mixing Instructions

- » Immersion: 6 to 12 oz. per gallon of water.
- » **Spray:** 4 to 8 oz. per gallon of water.

Application Instructions

- Immersion
 - 1. Immerse the part in a tank heated to 140° to 160°F.
 - 2. Remove the part and rinse with cold water.
- » Spray
 - 1. Spray the part with a solution heated to 140° to 160°F.
 - 2. Rinse the part with cold water.

Caution

Refer to product labels and Safety Data Sheets for precautionary and handling information.

Warranty and Liability Disclaimer

The above information and recommendations concerning this product are based upon our laboratory tests and field use experience; however, since conditions of actual use are beyond our control, any recommendations, or suggestions, are made without warranty, expressed or implied. Manufacturer's and seller's sole obligation shall be to replace that portion of the product shown to be defective. Neither shall be liable for any loss, damage or injury, direct or consequential, arising out of the use of this product.